Bioinspired Soft Digging Robot

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Abstract—Digging through granular media is a challenging problem largely because researchers have limited understanding about how granular intruders interact with granular material. In this work, we designed a bioinspired soft digging robot inspired by polychaete worms (or bristle worms) that used reciprocal elongation and contraction to dig through granular material. Our study investigated the use of asymmetric features for producing anisotropic friction to achieve directed motion. Setae-inspired flexible structures and "Terra"foils (i.e. control surfaces for robot locomotion in sand similar to aerofoils in air) were attached to the robot to produce forward movement and to keep the robot submerged under the granular media, respectively. The robot was actuated by four air-powered longitudinal muscles enabling the robot to extend 24% of its body length when actuated at 138 kPa (20 psi). Our bioinspired robot dug forward under 4 cm of particles and turned on the top surface 24° relative to the longitudinal axis of the robot after 60 seconds. This work represents a step towards worm-inspired subterranean robots that can effectively navigate through granular media.

I. INTRODUCTION

Digging through granular media (i.e. sand and rubble) is a challenging problem. Researchers have used wheeled robotic systems [1]-[3] and legged robotic systems with compliant feet [4]–[6] to navigate over the surface of granular environments. However, locomotion within granular media is challenging because intruders have to overcome high drag forces. Further, granular media behaves like a solid below the yield stress limit and like a fluid above it [7]. In some cases, electromechanical systems can fail under densely packed grains that resist movement. The forces experienced by an intruder in granular media increases linearly with depth and the performance of robots in granular media changes as the packing fraction changes [4]. This further complicates the design of digging robots because they must be able to produce considerable force to move forward at even modest depths. Furthermore, variance in the environmental conditions (e.g., sand compaction) has a large impact on the movement of path-generating subterranean mobile systems.

Animals have evolved to dig efficiently in granular environments, providing insights for developing digging robots [8]–[11]. Worms move their compliant bodies using peristaltic gaits to dig through soil. Body movements enable worms to build large intricate tunnels for surviving in densely packed granular environments [12]–[14]. Researchers have shown how pneumatically actuated worm robots and snakeinspired robots can crawl through confined spaces using bioinspired undulatory gaits [15], [16]. Researchers have also analyzed the chisel-like shape of the sandfish head to characterize lift and drag forces for subsurface digging [17]. Maladen et al. varied lift forces on a digging robot by a factor of 10 by choosing the correct shape of the head of their robot.

Polychaete worms generate peristaltic and undulatory gaits through coordinated activation of circular muscles and longitudinal muscles to navigate challenging environments [18]. Previous bioinspired digging robots used undulatory robotic locomotion strategies to navigate granular substrates [15], [19]–[21]. These robots have either been limited to mobility on the top surface of granular material, or the robots were only able to move in one direction. In recent work, researchers developed a steerable pneumatically actuated soft robot that can control subterranean lift and drag forces using local fluidization [11]. The limitation of this robot is that it requires multiple actuators to navigate granular environments (i.e. a pneumatic system to evert forward and fluidize the sand locally, tendons for controlling the position of the robot, and a motor for retracting the robot).



Fig. 1. Bioinspired air-powered soft digging robot. a) The digging robot used longitudinal artificial muscles and anisotropic friction (i.e. setae and terrafoils) to move through granular media. b) The four longitudinal artificial muscles extend when pressurized with air. c) Cross section of the robot showing four longitudinal muscles and two pairs of setae. d) The design and actuation of the robot was inspired by polychaete worms. Polychaete worms generate peristaltic gaits for digging and burrowing in soil by contracting their muscles oriented along the length of their bodies and moving their parapodium and setae to grip the soil. e) Cross section of the polychaete worms showing longitudinal muscles, parapodia and setae.

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Intruders that move horizontally within granular materials experience both a horizontal drag and a vertical lift force. These resistive forces increase linearly with the increase in depth [22]. A peculiar feature of granular substrates is that this lift force is upwards for many intruder geometries and if it is not counteracted, mobile subterranean systems will emerge from the granular surface [22]–[24]. This makes it challenging to design digging robots that can stay submerged in the same plane parallel to the sand surface.

In this work, we developed a bioinspired pneumatically actuated robot that digs through granular media (Figure 1a-b). The robot design was inspired by polychaetes (or bristle worms) (Figure 1c-d). In Section I, we discuss the design and fabrication of the worm-inspired robot. We describe how the design of the setae and "terra"foils (i.e. control surfaces for sand) affect the lift force and drag force on the robot while digging under granular media. In Section III, we demonstrate the digging and steering capabilities of the robot. In Section IV and V, we discuss future work and conclude our study.

II. DESIGN AND FABRICATION

A. Robot Design

Our worm-inspired robot used four air-powered longitudinal muscles and directional friction from terrafoils and setae to dig through sand. Three O-rings held the four artificial muscles together. 3D printed mounts connected the artificial muscles to the head of the robot and the setae. The terrafoils were attached to the side of the head of the robot.

Polychaete worms use appendages called parapodia to produce thrust for digging and burrowing in sandy environments [25]. These parapodia have stiff structures called setae resembling hairs or bristles to increase traction when the worms are moving in granular media [26]. Inspired by setae in bristle worms, we designed anisotropic structures were designed to bend towards the robot when the robot pushes forward and then become stiff to resist backward movement. Four setae were equally distributed around the front and back of the robot. Each of the setae were lasercut out of acrylic and bonded to taffeta sheets. The bonded setae were wrapped with a latex balloon to provide an elastic restoring force to reset the setae for each gait cycle.

The bioinspired robot was designed to push forward (i.e. the front setae fold in, Phase 1 and 2) and pull forward (i.e. the back setae fold in, Phase 3 and 4) (Figure 2a). In Phase 1, the four longitudinal muscles are pressurized and in Phase 3, the four longitudinal muscles are depressurized. We used an inflation and deflation timing sequence to control the robot gait sequence. The inflation and deflation sequence was repeated to produce forward movement. The forward movement was made possible due to the directional friction on the surface of the robot (i.e. terrafoils and setae).

To activate the artificial muscles, the robot was connected by silicone tubes to a pneumatic control board (Figure 2b). The pneumatic timing was controlled using a microcontroller, electromechanical valves, and a pressure-regulated pump. When the chambers were actuated at 138 kPa (20 psi), the robot body extended 24% of the body length. Pressure saturated after 2 seconds during the deflation and inflation phases (Figure 2c). The pressure in the chamber was used to control the extension of each longitudinal muscle (Figure 2d).



Fig. 2. Experimental setup for controlling the bioinspired digging robot. a) Four phase gait sequence to control the bioinspired digging robot. b) Pneumatic control system that controlled the pressure in the air-powered artificial muscles. c) Inflation and deflation dynamics when one of the artificial muscles was actuated from the pressure-regulated pump. The pressure saturated after 2 seconds for the deflation and inflation phase. d) Relationship between pressure and the extension of each longitudinal muscle

We used terrafoils to tune lift and drag forces within granular media so the robot would produce forward movement and remain submerged under the sand surface. Although airfoils and terrafoils are similar in function, the interaction of granular media with submerged terrafoils is different than air interacting with airfoils. Firstly, granular media introduces significantly more drag when compared to air. Secondly, the resistive forces in sand increase linearly with the depth a d thus intruders tend to experience an upward lift force. This can cause symmetric mobile systems to gradually move towards the surface of the sand [17]. We attached terrafoils on both sides of the head of the robot to ensure the robot would not ascend from the sand by producing a downward force when the robot moved forward. Since terrafoils add additional drag to the front of the robot, we offset this drag by reducing the projected cross-sectional area of the front setae. The cross-sectional projected area of the front setae $(A_{FS} = 1244 \text{ mm}^2)$ plus the area of the terrafoils at a 15° angle $(A_{15T} = 410 \text{ mm}^2)$ summed up to the total crosssectional projected area of the setae at the back of the robot $(A_{BS} = 1654 \text{ mm}^2).$

The head of the robot was inspired by the wedge-shaped head of the sandfish. Previous work showed that the angle of the head of a sandfish-inspired robot changed lift and drag forces which enabled the robot to remain submerged [17]. In this work, we used a head design that introduced the most downward force (h/H = 1/8, L = 2.14H) where H is the height of the wedge, h is the height from the bottom of the head to the tip, and L is the length of the wedge) to keep the robot submerged.

We ran experiments to measure lift and drag forces on the setae and terrafoils. We submerged the robot elements (i.e each terrafoil design or each setae design) in dry granular media to a 4 cm depth. The dry sand was fluidized (i.e. the packing fraction was reset) before each experiment was performed.

In addition, we tested each setae and terrafoil design on the robot by measuring the initial and final position of the robot after digging through dry granular media. Each of the robot digging experiments were performed at 4 cm depth. The robot was actuated in sequence during the digging experiments; all four artificial muscles on the robot were inflated for 2 seconds and then deflated for 4 seconds. The pressure was regulated to 138 kPa (20 psi). At the start of each robot experiment, the robot was pushed back until the setae were reset (i.e. fully open). The position measurements were recorded at 3 Hz.

B. Terrafoil Design Study

The drag and lift along the body of a submerged object depends on the objects shape, orientation, surface roughness, and depth. The equation for drag and lift on a submerged objects is [27]:

$$F_{z,x} = \int_{S} \sigma_{z,x}(\beta_s, \gamma_s) |z|_s dA_s \tag{1}$$

where S is the leading surface area of the object; dA_s , $|z|_s$, β_s , and γ_s are the area, depth below the surface, angle of attack, and the angle of intrusion of infinitesimal elements; and $\alpha_{z,x}(\beta_s, \gamma_s)$ are the element stresses per unit depth.

We designed terrafoils to counteract forces that cause subterranean mobile systems to move towards the surface. By tuning the angle of the terrafoil α , the frontal area (i.e. the drag area) changes which changes drag and lift forces on the robot (Figure 3a).

The terrafoils were designed to push the robot down into the sand, however, we hypothesized that too much downward force could cause the robot to move slowly or anchor. To test this hypothesis, we dragged two different terrafoil designs (α = 5° and α = 15°) forward and backward through granular media and measured the drag and lift force for each trial (Figure 3b-c, the 45° setae were used for each experiment). The terrafoils were attached to a linear stage that dragged the terrafoils through sand at a 4 cm depth (Figure 3a).

When the terrafoils were dragged backwards using the linear stage, the 15° terrafoil had a larger drag force when compared to the 5° terrafoil which matches the predictions from Resistive force theory (RFT) [28]. Surprisingly, the drag experienced by the terrafoil in forward direction was more for 5° . This inconsistency can be resolved in future work where a bigger set of terrafoils are tested with angles ranging from 5° to 90° . Lift force results show that the 15° terrafoil produced the more downward force than the 5° terrafoil

to counteract the lift forces when dragged forward. These results highlight the benefit of adding terrafoils to the robot; the terrafoils help to keep the robot submerged while also providing asymmetric friction for forward locomotion.



Fig. 3. Terrafoil test setup for measuring lift and drag forces. a) Experimental setup for measuring lift and drag forces on a submerged terrafoil. b) Drag force measurements when the 5° and 15° terrafoil were dragged forwards and backwards. b) Drag force measurements when 5° and 15° terrafoil was horizontally moved in forward and backward directions. c) Lift force measurements for the same experiment.

C. Artificial Setae Design Study

Worms have adapted to life underground by developing features for burrowing in densely packed soil. Worms create motion and build tunnels by activating parapodia covered with bristle-like setae that are designed to grip the soil [26], [29].

The setae on our worm-inspired robot were designed to behave like an anchor when the setae opened away from the robot body (i.e. the acrylic elements would push against each other preventing the setae from bending). Conversely, the setae were designed to be flexible when the setae folded towards the body of the robot (Figure 4a).

Our hypothesis was that the angle θ (i.e. the angle of the setae relative to the longitudinal axis of the robot) changes the amounts of anisotropic friction which affects how well the robot can dig through sand (Figure 4a). To answer this question, we varied the angle θ and dragged each setae forwards and backwards through sand to observe the differences in lift and drag forces (Figure 4c-d).

The results showed that the lower angle setae (30°) provided less drag force forward and backward when compared to the higher angle setae (45°) (Figure 4c). For the front setae, the optimal design needs a drag force that is lower than the force generated from the robot when the robot pushes forward (Phase 1) and a drag force that is higher than the force generated from the robot when the robot pulls forward (Phase 3). The opposite would be the case for the back setae since the back setae anchors in Phase 1 and folds in during Phase 3. The angle of the terrafoil has to be carefully tuned

to assess the trade-off between less drag forward and high drag when pulled backwards.



Fig. 4. Setae test setup for measuring lift and drag forces. a) Schematic of the bioinspired robot with varying setae angle θ . The inset shows the design of the anisotropic setae bending backwards to reduce drag when the robot was moving forward and becoming straight to increase asymmetric drag for generating net propulsion b) Schematic of the experimental setup. c) Drag forces on the 30° setae and the 45° setae when the setae was dragged forward and backward. d) Lift forces from the same experiment

III. DIGGING EXPERIMENTS

A. Forward Digging

The robot motion varied depending on the design of terrafoils and the setae. We attached different setae and terrafoils to the robot and actuated the robot gait sequence for 150s and observed the horizontal and vertical changes in position over time (Figure 5a-d). When the robot moved forward, all four of the artificial muscles were activated at once.

Even though the steeper terrafoil produced more drag to prevent the robot from moving backward, the additional drag from the 15° terrafoil slowed down robot when moving forward (Figure 5a). The robot with the 5° terrafoil and the 15° terrafoil emerged from the sand about the same amount after 150 s (Figure 5b).

The robot with the 30° setae made more forward progress after 150s than the 45° setae (Figure 5c). We believe this is because the 30° setae folded in more during the gait sequence. It was unexpected that the robot with the 30° setae emerged from the sand more than the 45° setae. Before running the experiments, we assumed the change in z height of the robot with the 30° setae and the robot with the 45° setae would be similar. We believe the setae twisted about the longitudinal axis of the setae due to slight differences in the way the setae were mounted. If the setae twisted during the forward or backward phases of the gait, then the setae would turn into terrafoils which would change the z height of the robot when pushing through sand.

B. Robot Steering

The four longitudinal artificial muscles were designed to control the movement of the robot. To make the robot



Fig. 5. Forward digging with different robot configurations. a-b) The robot with the 5° terrafoil dug further than the robot with the 15° terrafoil in 150 s. The robots with the 5° and 15° terrafoils emerged from the sand about the same amount. c-d) The robot with the 30° terrafoil dug further than the robot with the 30° setae in 150 s. In addition, we observed that the robot with the 30° setae moved vertically out of the sand more than the robot with the 45° setae.

turn, one of the four longitudinal artificial muscles could be inflated (i.e. the robot would bend away from the inflated chamber) or three of the artificial muscles could be inflated simultaneously (i.e. the top, bottom and a side chamber could be actuated to bend away from the side chamber) (Figure 6a).

We measured the bending angle of the robot body in sand at a 4 cm depth and out of sand when one chamber was activated at different pressures (Figure 6a). The robot body bent 60° out of sand and 51° in sand at a 4 cm depth when inflated to 200 kPa.

To compare these two turning approaches, we recorded the force in x and y direction (i.e. forces in the plane of bending) when actuated with these two bending approaches. We measured the magnitude of the force during 3 inflation-deflation cycles and reported the average of the average forces for each actuation cycle (Figure 6b). The results showed that it is best to inflate three chambers to make the robot turn because the additional forces from the extending chambers (i.e. the top and bottom chambers) increase the force exerted from the robot. The magnitude of the force was 44% larger when three chambers were inflated when compared to one chamber (Figure 6b). In addition, we measured the moment about the base of the robot body (Figure). The moment was 44% larger when three chambers were inflated when compared to one compared to one chamber

To make the robot turn on the top surface of a sand bed, we activated three chambers in sequence (i.e. three chambers were inflated for 2 seconds and deflated for 4 seconds) (Figure 6e-f). We activated the left chamber, top chamber, and bottom chamber to make the robot turn right. After 60 seconds, the robot turned right 24° relative to the longitudinal axis of the robot. We hypothesize that the robot would turn left a similar amount if the right chamber was activated instead of the left chamber. This experiment demonstrated the steering capability of the robot on a planar granular surface. Although the robot is unable to turn in place, the robot is able to gradually change direction.



Fig. 6. Controlled turning on the sand surface. a) Either one or three chambers on the robot could be inflated at a time to control the direction the robot turns. b) When one chamber was inflated to 200kPa, the actuator bent 60° out of sand and 51° in sand at a 4 cm depth. c-d) We measured the force magnitude and moment when we inflated one and three chambers and found that three chambers provided more force for digging through sand. e-f) The robot turned right 24° relative to the longitudinal axis of the robot when three chambers were actuated in a periodic sequence for 60 s.

IV. FUTURE WORK

There are other appendage designs that may improve some of the qualities of the proposed design. For example, the terrafoil produced a downward force during the forward stroke to prevent the robot from surfacing but it also introduced lift during the backstroke drag. Another design could include mirrored terrafoils (i.e. a terrafoil to keep the robot from emerging during the forward and back stroke) to prevent the robot from surfacing during the backstroke. In addition, the setae are prone to breaking over repeated cycles. There may be a terrafoil design (i.e. a stationary appendage) that could replace the setae (i.e a movable appendage).

Some of the experiments in this work could be improved by fluidizing before for each trial. We used a fluidized bed for the force and drag experiments but the bed was not large enough for the robot mobility experiments. The packing fraction of the sand determines which direction the robot will move since digging robots move along the path of least resistance. When the back of the robot anchored in the sand, the head of the robot emerged to the surface because the sand on the surface was not as compact as the sand beneath the robot. When the front of the robot anchored, the back of the robot moved towards the top surface of the sand. Under ideal circumstances, the setae should provide minimal lift. However, because the back taffeta layer on each of the setae was flexible, we believe the setae twisted outof-plane around the base connection to the robot resulting in a lift force (Figure 4d). This mode can be prevented in future designs by adding a stiffer backing or longitudinal reinforcements along the length of the setae.

There are other control experiments we could have performed to demonstrate the capabilities of this robot. We could control vertical mobility of the robot by activating the top and bottom artificial muscle separately. In addition, we did not vary the depth for the experiments in this work but we suspect the robot would be able to move through granular media at other depths.

Polycheate worms have multiple segments to move through a variety of environments. Our robot only used one segment to generate a peristaltic gait, however, future designs could include more segments to produce a traveling wave gait for coordinated lateral movements.

V. CONCLUSIONS

The air-powered bioinspired digging robot proposed in this work stayed beneath the sand surface by utilizing the downward force produced by terrafoils and directional friction from setae-inspired appendages. This work builds an understanding about the effects of bioinspired appendages and how these appendages affect the mobility of subterranean robotic systems.

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